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THE CASHMERE INDUSTRY IN SOUTH AUSTRALIA

N.S.J. ELLIS
A. SINGH



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IN SOUTH AUSTRALIA**

by

**Simon Ellis
Livestock Officer
Mount Barker District Office**

**Albert Singh
Livestock Officer
Jamestown District Office**

**South Australian
Department of Agriculture
Box 1671 GPO Adelaide 5001**

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SUMMARY

1. The cashmere industry looks to have a sound medium term future.
2. In the short term the biggest challenges will be:
 - keeping animal prices at a level commensurate with their ability to produce fibre and meat.
 - improving the meat marketing side of the industry.
 - getting a cashmere down pool selling system operating effectively.
3. Goats are different to either sheep or cattle. In particular, internal parasites and stress require special attention.
Stocking rates for fibre goats should be based on the same dry sheep equivalents used for spring lambing merinos.
4. Footscald and footrot appearing in goats coming from eastern states should be carefully monitored.
5. Breeding programmes for cashmere goats should be based on objective measurement and, hopefully, a group breeding scheme.
6. The accuracy of down yield tests must be improved as a matter of high priority.
7. Goats have a special role to play in the control of pest plants.
8. There should be no goat production in pastoral areas of S.A.
9. Goats require better fencing than sheep or cattle.
10. Trees may require protection from heavily stocked goats.

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1. WHAT IS CASHMERE?

Cashmere down is the fine fibre produced by certain goats. The fibre is generally defined as being less than 19 microns in diameter. It is grown along with a much coarser (over 50 micron) guard hair.

Once harvested from the goat, the guard hair is removed and the cashmere down is used to make luxury clothing for the "affluent end" of the fashion market.

2. THE CASHMERE MARKET

The traditional suppliers of raw fibre to the world market are Iran, Afghanistan, and China. China is the world's largest cashmere producer and recently started to process a percentage of her own product. The percentage is expected to increase. Political unrest has made supply from Iran and Afghanistan uncertain.

Processors from western countries are trying to make up for these uncertain markets. They claim that, even including the Chinese clip, there is an enormous, world under-supply of cashmere. World prices for cashmere down are currently buoyant.

Inevitably, if Australia and New Zealand put a significant quantity of cashmere onto the world market, prices will fall. The question is when and by how much.

Given current low fleeceweights and animal numbers it should be safe to plan on stable prices for the next 10 years.

Table 1 gives 1985 prices for cashmere down.

Dawson's International (Scotland) and Agesco (Italy) are the major purchasers of the Australian clip at the present time. Japanese and U.S. companies are beginning to show interest.

The U.S. market uses around 1 million kg. of greasy cashmere/year, and has recently started buying Australian cashmere. The majority is coloured and at the coarser end of the range. The fibre is bleached to produce low priced cashmere garments. It is a very price sensitive market.

In the short term, at least, there is an undersupply of cashmere. Some parts of the industry feel this problem can be helped in the short term by using fine angora bucks over selected feral does to produce a higher fleece weight, coarser (19-22 micron) "cashgora". At present this product is worth \$15-18/kg (including guard hair) (see Section 20). Cashgora is marketed as a separate product from cashmere on the European market. This is to avoid damaging the luxury image of fine cashmere garments.

Compare the anticipated 1985/86 yield of 35 tonnes with processor claims that 1000 tonnes/year could be marketed without promotion.

It is interesting to note that New Zealand is now out-producing Australia.

| STATE | 1984/85 | % TOTAL WEIGHT OF AUST. | ANTICIPATED WEIGHT (tonnes) | N.S.W. | VICTORIA | QUEENSLAND | W.A. | S.A. | TAS. | A.C.T. | TOTAL AUST. | 15 | 43 | 57 | 11.6 | 9 | 15 | 20 |
|-------|---------|-------------------------------|-----------------------------------|---------|----------|------------|------|------|------|--------|-------------|-----|-----|-----|------|---|----|----|
| | | | | 1985/86 | 10 | 2.8 | 0.5 | 0.4 | 0.25 | 0.01 | - | - | - | - | - | - | - | - |
| | | | | | 10 | 2.0 | 0.5 | 0.5 | 0.4 | 0.01 | 1 | 0.4 | 0.4 | 0.4 | 0.4 | 1 | 1 | 1 |
| | | | | | 38 | 7.9 | 3 | 3 | 2 | 1 | | | | | | | | |
| | | | | | | | | | | | | | | | | | | |

Australia and New Zealand cashmere production

TABLE 2

Table 2 gives the current and anticipated production of cashmere in Australia and New Zealand.

CASHMERE PRODUCTION

| FIBRE DIAMETER (micron) | WHITE | GREY | BROWN | ITALIAN | US | ENGLISH | ITALIAN | US | ENGLISH | ITALIAN | US | * | * | * | * | * | * | * |
|-------------------------|-------|------|-------|---------|-----|---------|---------|----|---------|---------|----|----|----|----|----|-----------|-----------|-----------|
| < 15.9 | 110 | 110 | 82 | 60 | 80 | 76 | 58 | 55 | 50 | 40 | 65 | 71 | 78 | 60 | 61 | 17.0-18.5 | 17.0-18.5 | 17.0-19.0 |
| 16.0-16.9 | 105 | 90 | 73 | 100 | 90 | 60 | 68 | 60 | 65 | 45 | 40 | 71 | 45 | 40 | 30 | 18.0-19.0 | 18.0-19.0 | 18.0-20.0 |
| 16.1-17.5 | 95 | 95 | 55 | 95 | 95 | 40 | 50 | 50 | 50 | 35 | 47 | 47 | 35 | 23 | 31 | 18.6-20.0 | 18.6-20.0 | 18.6-20.0 |
| 16.0-17.9 | 100 | 73 | 80 | 110 | 110 | 60 | 68 | 76 | 76 | 40 | 40 | 40 | 40 | 30 | 61 | 17.0-18.5 | 17.0-18.5 | 17.0-19.0 |
| 16.1-17.5 | 105 | 90 | 80 | 105 | 105 | 60 | 68 | 73 | 73 | 35 | 35 | 35 | 35 | 23 | 61 | 17.0-18.5 | 17.0-18.5 | 17.0-19.0 |
| 16.0-16.9 | 110 | 110 | 82 | 110 | 110 | 60 | 68 | 73 | 73 | 40 | 40 | 40 | 40 | 30 | 61 | 17.0-18.5 | 17.0-18.5 | 17.0-19.0 |
| < 16.0 | | | | | | | | | | | | | | | | | | |

Published 1985 prices for Australian Cashmere (dollars/clean kg)

TABLE 1

4. FIBRE MARKETING BODY

The Australian Cashmere Goat Association (A.C.G.A.) have formed a marketing body which pools, tests and sells virtually all cashmere produced. To date the pool has received over 4 tonnes of fleece. A similar system has been operating in New Zealand for 3 years.

The body has the support of processors as it should improve product consistency and volume.

5. STOCK FIRM INVOLVEMENT

To date there has been very little involvement by stock firms in the cashmere industry. By contrast, Wrightson's and Dalgety's in N.Z. have actively promoted and fostered the industry in that country (not necessarily in the short term interest of the industry - see section 7).

Recently, however, Elders Pastoral have started a more active involvement with the industry. The company will arrange the delivery of feral goats to properties. Producers sort through and retain any animals showing good down production. Unwanted stock have to be sold for local slaughter at this stage. In addition, Elders have started running goat sales for meat stock (see section 9.4).

6. FARM ECONOMICS

The following production figures in Table 3 have been provided by the A.C.G.A. They are averages from three large commercial herds in 1984 and indicate that cashmere production, initially, has low returns.

TABLE 3
Down Production and Value

| | AVERAGE DOWN WGT. (g) PER YEAR | \$/HEAD IF WHITE | \$/HEAD IF COLOURED |
|--------------------------------|--------------------------------------|---------------------|------------------------|
| 1. <u>FERAL DOES</u> | | | |
| First year | 45 | \$4.50 | \$2.25 |
| Subsequent years | 85 | \$9.50 | \$4.25 |
| 2. <u>FIRST GENERATION *</u> | | | |
| Does | 120 | \$13.00 | \$6.50 |
| 3. <u>SECOND GENERATION **</u> | | | |
| Weaner Does | 140 | \$14.00 | \$7.00 |

* Progeny from feral does mated to selected bucks

** Progeny from first generation does mated to selected bucks.

Limited data from first generation, unselected wethers
(Qld. DPI), has shown down production of 130-150 g/head at a value of \$9-14. Where a short term need or scrub control programme is contemplated wethers may be an alternative. Low meat prices for

7.4 Wethers

Feral does can be landed on a \$A. property for \$10-35/head at present. Bred-on does are much more expensive and seldom available for sale in any case. Local stock agents or the A.C.G.A. can be contacted for details of feral goat suppliers.

7.3 Does

Some studs could as few as 20% of their buck kids, resulting in poor quality stock entering the market.

Production tested bucks have commonly reached \$500 - \$1,000 at recent auctions. Some larger growers offer reasonable quality bucks at prices ranging from \$180 - \$500.

7.2 Bucks

Keeping buck and doe prices at a level related to their productive ability is essential to the industry's health. It is one of the biggest challenges facing the industry at present.

The low price of feral does is helping to limit doe prices.

The extremely strong New Zealand demand has recently pushed prices even higher.

The current predomination of "hobby farmers" in the industry has also pushed prices above commercial levels (these people do not rely on farm income for their livelihoods). There is some opinion that hobby farmer influence is reducing in the Eastern States.

As with any new livestock industry, quality stock are in short supply and prices have become unrelated to productive ability.

7.1 General

PURCHASING CASHMERE GOATS

7.

There is an urgent need for reliable production and economic information for growing cashmere fibre to enable sensible comparison with other livestock enterprises.

Cashmere fibre is not a get rich quick industry. Stud sales are a different story (see next section).

In the long term, as fleece weights rise and white, fine down is the "norm", profitability will improve.

Compare these figures to a merino ewe growing 5.5 kg of \$3.00/kg wool (\$16.50/head), and an angora doe growing 2.5 kg of \$10.00/kg mohair (\$25.00/head).

wethers must be taken into account (see section 8.3)

7.5 Transporting Ferals

Feral goats suffer stress very easily when they are mustered and trucked quickly and/or roughly. There have been several cases where over 50% of the goats have died during and soon after delivery.

The causes are a combination of stress, poor body condition, lack of feed and coccidiosis infection.

Goats should be quietened, well-fed and accustomed to humans before trucking. As an added precaution a coccidiostat could be added to feed before moving. Goats should not be transported during the cold winter months. Upon arrival at property they should have good feed, water, fencing and shelter.

8. GOAT MEAT

8.1 Meat Market

The Caribbean and Taiwan are regular buyers of Australian goat meat. Potential markets exist in the Middle East, some European countries and local ethnic communities. This last market has hitherto only been tapped in a small way under the name of "Chevon".

Goat meat markets are usually specialised and require care and attention to prepare the product according to market demands.

8.2 Carcase qualities

Goat carcasses are much leaner than sheep carcasses. Fat tends to be deposited around the kidneys and stomach rather than on the "meat" parts of the animal.

This characteristic may well be a distinct marketing advantage as lean meat becomes more popular in Australia.

Goat carcasses are considerably smaller than those of sheep of the same age, eg. a 4 month old kid (weaning) has a liveweight of around 15-20 kg. A prime lamb of the same age will have a liveweight of 30-40 kg. Kid carcasses may be smaller than local market requirements.

8.3 Meat Value of Goats

The cashmere, angora and milk goat industries all recognise the problems facing marketing of surplus goats for meat.

Irregular quantities, inadequate carcase classifications, a lack of market co-ordination and difficulty getting stock killed are the main problems.

Because of the high demand for young goats for breeding and cashmere production, the prime kid market is unable to generate enough volume to form the basis of a viable local market.

kg.

As with sheep, the heavier the doe body weight at mating, the higher the conception rate. A herd with 20% maidens should average at least 32

June and can be used safely at a rate of 1.5%. Bucks rut December stimulate does to ovulate when introduced. Bucks

11. MATING

Where plants are present which are eaten by goats but not by sheep or cattle, then it is possible, at least in the short term, to add goats at a low ratio.

| | | |
|---------|---------|-----|
| does | 1.5 DSE | ewe |
| bucks | 2.0 DSE | ewe |
| wethers | 1.0 DSE | ewe |

The dry sheep equivalent (D.S.E.) ratios of fibre goats are more erratic. Given that they are spring kids, that they are smaller but more fertile than sheep and cannot graze as heavily, it would seem inappropriate to use sheep spring lambing ratios viz:

10. D.S.E. RATINGS

Wool contamination with coloured and hairy fibres is a potential problem when running sheep and goats together. Yarding together and using the same shearing shed are the major sources of cross contamination.

Grass pastures. Goats suffer at high stocking rates more than sheep when pasture availability is the limiting factor.

Work from the Victorian Department of Agriculture has shown an overall increase in production from running sheep and goats together on improved pasture at a moderate stocking rate. Additions to benefits accrued from increased clover content of the pastures - goats don't like green clovers. The work concluded that the combined stocking rate for goats and sheep together cannot be increased over the straight sheep rate. In high weed content situations 10 - 20% extra goats can usually be added to the system "free".

To be successful the sales will require co-operation from the three goat industries and advance notice of numbers and type of goats to be sold.

The first "centralised" sale for meat goats was held at Strathtalbyn in May this year. Prices averaged \$5 per head. Most were wethers in poor-fair condition. Top price for young stock was \$9.50 per head. Elders Pastoral plan to hold this type of sale every 3 months.

Further difficulties arise because federal and domestic stock are sold together. This downgrades the price of the domestics to general prices.

12. KIDDING

Kidding is usually started in September (mating early April). To go earlier interferes with the does' cashmere production. Some growers have effectively mated in December, although this does pose management problems with respect to shearing time.

Kidding rates of 140-160% are common, however weaning percentages are usually a lot lower. South Australian results put weaning percentages between 90-140%.

Because of weather stress, kidding areas should be provided with a lot of shelter. High density kidding can cause as much as 20% kid stealing. In studs this may cause history inaccuracies.

Health problems often arise in high density kidding areas.

The behavioural pattern of a kidding doe is to plant new born kids and leave them while she feeds. The kids are consequently at risk from fox predation. In fox prone areas, losses may warrant fox proofing kidding paddocks.

13. WEANING

The recommended weaning age is 12 weeks. Kids that don't reach 15 kg by weaning don't grow out well.

Leaving buck kids unweaned longer than 3-4 months often results in them mating with their mothers.

14. NUTRITION

General nutritional needs for goats are similar to sheep. Contrary to popular belief goats are not browsers, they are selective, mixed feeders.

The proportion of the diet which is pasture/browse varies with the season and vegetation. Around 60% of the diet, by preference, comes from grazing. Goats will avoid grazing green clovers but readily eat dry clover as pasture or hay.

Goats are better able to utilize poor quality feeds than sheep. Under S.A.'s improved pasture conditions this isn't often likely to be important. Certainly goats are not able to live and produce well on poor quality feed.

14.1 Handfeeding

Because of the high value of down it may be profitable to handfeed for increased down production. Research is underway to clarify what down growth responses result from improved feeding.

14.2 Cashmere Follicle Growth

The development of the secondary cashmere bearing follicles occurs after birth with the process complete after 15 weeks. (c.f. sheep where secondary follicles develop largely in utero.) The effect

Control must be a combination of strategic drenching, moderate stocking rates, correct dose rates and use of least "infected" pastures for young stock.

- goats should receive no more than 4 drenches/year, including 2 summer drenches.
- a number of instances of serious worm resistance to drenches.
- overdrenching (frequency) of goats has been common, resulting in cattled or goats)
- the higher the rainfall the higher the worm levels (for sheep, goats carry more worms than sheep on the same pasture, situations,
- worse. This includes high stocking rate/high handfeeding
- high stocking rates and/or poor nutrition make worm problems recommended for goats than sheep in the future,
- than sheep. This may result in higher dose rates being recommended for goats than sheep.
- anthelmintics are broken down and excreted more quickly in goats than sheep.
- goats develop only weak worm immunity with age (unlike sheep), Research has shown that:

Goats are more susceptible to worms than sheep. They are affected by the same worms that affect sheep and also share some worms with cattle.

16. INTERNAL PARASITES

Recent research has demonstrated (experimentally at least) that sheep like can live and reproduce on goats. This may cause control problems where sheep and goats run together, but soon at different times.

Severe lice infections are best controlled using spray or plunge dips. Some of these dips also control mange.

Cattle spot ons and pour ons are not effective in controlling biting lice.

Only chemicals registered to control this louse in goats should be used. The pour on dip Clout S® has been submitted for registration for use in both newly shorn and full fleece goats.

Wearers have been generally reported as growing poorly from May-July. Hormone changes associated with daylength are suspected to be involved by depressing appetite. Further growth studies show that at times of body growth, down growth is low and visa versa. This may hold the key to the negative down weight/body weight genetic correlation (see breeding section).

of supplementing kids in this period to increase follicle development is being researched.

15. EXTERNAL PARASITES

15.3 Wearers

In summary, goats run in high rainfall (over 500 mm) areas will suffer from worms unless a careful management programme is used. Drenching more often is not the solution.

17. SCALD/FOOTROT

It is routine procedure on many Victorian and N.S.W. goat properties to trim hooves and footbath twice/year. The reason is to control what is locally called "benign footrot" - a strain of *Bacteroides nodosus* which may not progress past the scald stage in goats.

The implications of this procedure on stock subsequently transported to S.A. are uncertain. Concern exists that this treatment for the "benign strain" may remove the clinical signs of other virulent footrot strains, whilst allowing the bacteria to survive in deepsented infections.

Given the significant number of goats coming to S.A. from the eastern states further work is urgently needed on this matter.

Footrot in sheep and goats is a notifiable disease in S.A. Suspected cases should be immediately reported to the Department of Agriculture.

All goats introduced onto a property should be trimmed (if necessary) footbathed in a 5% formalin solution to protect against introducing footrot. Inspect feet before purchasing animals.

18. BREEDING

Research is underway to determine the genetics of breeding for cashmere.

Results from the N.S.W. Department of Agriculture have shown a strong, negative, genetic correlation (-0.6 ± 0.2) between down weight and bodyweight. This will make genetic progress slow. Group breeding schemes will be vital to help. The traditional stud approach would be very much slower.

18.1 Phenotype/genotype

In the early stages of an industry the illusion of a rapid genetic progress can be given. In fact, it is only phenotypic (measured production) progress which has been made. This is from heavy selection and culling and better management.

Researchers believe very little genetic gain has been made in the cashmere industry to date.

18.2 Down weight/length

There is a strong, positive, phenotypic correlation between down weight and down length (+ 0.9). The average of three length measurements (neck, mid-side and rump) have be used to predict down weight quite accurately.

Longer fibre length as fleece weights rise may mean twice a year shearing to maintain the processors required fibre length (see 22.1).

A graph is being prepared to allow yield estimates to be made from down/guard hair length ratios.

Goats should be graded according to the colour of down and guard hair before shearing. The STRICT order through the shed should be pure white through to darkest colour. White down, coloured guard hair preceeds coloured down, white guard hair. Even low levels of colour contamination can result in price dropping to that of the contaminant.

22.2 Grading goats pre-shearing

As fleeceweights rise over 1 kg this system may have to be modified.

Cashmere down and the guard hair are both removed during shearing. Currently the easiest method of shearing is using "Go-down" technique. This involves shearing the animals in a standing position. They are restrained by the head. Full details are available in the Goat Notes section. Using this technique, relatively inexperienced operators can quickly reach daily tallies of 100-150 goats.

22.1 Shearing Technique

22. SHEARING

The "handle" of Australian cashmere down is excellent. One processor, (Dawson's), believes there is no point in breeding below 16 microns. They believe 16 micron down is quite adequate to give the desired "feel" to cashmere garments.

21. DOWN HANDLE

In the long term there could be a demand for a continuum of goat fibres as developed with fine, medium and strong wools in the sheep industry.

Both the purebred and the G-4 approaches should be developed (carefully) to see which yields better long term results.

In the short term processors have indicated difficulties in removing fine guard hair when processing "cashgora" fleeces.

The general opinion seems to be that used carefully and with knowledge of potential problems, the route can be worth while in the development of cashmere goat breed.

The use of fine, white angora G-4 (1st cross angora x feria) stock to boost down weights rapidly has been controversial.

20. THE G-4 ROUTE

Because of the premium price paid for white most breeders move quickly toward white. This may slow down genetic progress toward higher down weights by culturing coloured animals with heavy down weights.

White is dominant in the inheritance of down and guard hair colour.

19. COLOUR

The number of groupings will depend on the number of goats. Very small lines (less than 1kg) should be avoided.

22.3 Classing the clip

Fleeces should be classed as they come off the board - based on colour of both down and guard hair.

Full details of standards and lot sizes submitted for sale can be obtained from the A.C.G.A. Fleece Pool C/- Richard Levinge, Box 20, Naracoorte, 5271.

22.4 Required Down Length

At present most down is processed via the woollen system. The ideal down length is 40-45 mm (range 10-70 mm).

Worsted processing requires longer down, average 60-65 mm (50-100 mm). As down length grown in a year increases with improved breeding more fibre is likely to go into the worsted process.

At present there is no price differential for fibre length.

22.5 Down Growth

Some goats grow down over a full 12 months, others grow it for only 2 months. Generally down growth starts in December and finishes July/August.

22.6 Time of Shearing

Shearing should be done as soon as possible after the down stops growing to avoid losses from shedding in the paddock.

The difficulty is that growth can stop at the end of July one year and the end of August the next.

General opinion seems to be that a July shearing is most economic, since some 30% of down is shed in August most years.

Shearing must be done at least a month before kidding is due to commence.

For some animals two shearings per year is economic. The second shearing, where appropriate, is usually in late January-early February in South Australia. Goats can be visually assessed at this time and those with good down cover drafted off for shearing.

23.1 Testing Responsiblility

23. DOWN TESTING

The AWTAs has been appointed (by processors and growers) as the authorised testing house for down yield and micron measurements. AWTAs results will be the basis for the processor payments to producers. Tests on individual animals form the basis (together with fleece weights) of objective selection programmes. The cost of testing at AWTAs is \$10.25 per sample for yield, fibre diameter and fibre distribution test at a cost of \$4 per sample.

Down diameter increases with age - perhaps by 2.5 microns from 9 months to 2.5 years.

As with wool, white is the highest priced colour. AWTAs do a whiteness test (but not brightness). It is the same technique as is used for wool.

23.3 Down and Guard Hair Colour

The fibre diameter is measured by the AWTAs using a fibre finesse distribution analyser (FFDA). This machine also provides the distribution of fibre diameters.

Down diameter increases with age - perhaps by 2.5 microns from 9

23.2 Down Diameter

The Marleston School of Wool and Textiles provide a fibre diameter and distribution test at a cost of \$4 per sample.

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23.1 Testing Responsiblility

23. DOWN TESTING

It is vital that growers and studs base breeding and selection on objective measurements. Visual assessment of stock can be used to screen larger numbers of animals before testing of the best say 30% - provided classes have been properly trained.

24. OBJECTIVE/VISUAL CLASSING

To put some actual figures on this problem. One grower received a yield result of 17%. He felt this was wrong and a repeat gave 39%. To represent a change in bale "value" from \$4000 to \$12000. Even 4-5% errors in yield mean \$1000/bale.

This is made worse by the large variation of yields between fleeces in the same bale/bag. They have a "mini-core sampler" about to come into operation, which they hope will overcome the inaccuracies.

There are serious inaccuracies with the sampling technique. The AWTAs believes the problem lies in the sampling technique. This is made worse by the same bale/bag. They have a "mini-core sampler" about to come into operation, which they hope will overcome the inaccuracies.

23.4 Down Yield Testing

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25. GUARD HAIR

Current processor thinking supports long, coarse guard hair (3-6 cm longer than down). This has two advantages to the processors:

- it is said to protect the down from physical and UV damage
- it makes separation of down and hair easier (ideal guard hair 4 x diameter of down).

There is a negative correlation between the difference in hair-down diameters and yield and down weight. This has implications on breeding criteria. Further work is required to clarify this issue as some breeders have already moved to selection of short guard hair.

Unfortunately no market has been found for guard hair.

26. WEED CONTROL

Goats have a definite role to play in the control of many weeds, especially in hilly and inaccessible country. In many instances the savings in costly and difficult to apply herbicides alone, have made running goats profitable.

In South Australia, there are (relative to eastern states) few areas where this management consideration will be pertinent.

In the short term, some of the steep areas of the Adelaide Hills affected by fires may benefit from goat grazing.

Goats can also be effectively used to control some types of scrub regrowth.

Cashmere-type goats are safer than angoras in prickly weed control, as the latter can get caught in the thickets when fleeces have over 3 months growth.

Interestingly, many weeds provide goats with valuable summer green pick (e.g. gorse, blackberries) and also provide shelter.

Goats do not eradicate weeds, they control and limit further spread.

Goats have a habit of not eating some weeds until the weeds mature. Others they eat continuously, whilst still others they never eat.

27. PASTORAL AREAS

The ecology in the South Australian pastoral areas differs from western N.S.W. where goats have been used to control woody pest plants. Goat production in S.A. pastoral areas should be discouraged.

Because of the cashmere producers' demand for down bearing feral does, pastoralists should be encouraged to tap the market while it exists. Returning selected cashmere bearing bucks to feral flocks is both illegal and of little value genetically, as breeding can't be controlled.

The Australian Cashmere Growers Association has produced a collection of "Goat Notes" on most aspects of the industry. They cover marketing, processor requirements, fleece preparations, breeding and management. The full set of Goat Notes is available from the Association (C/-Lucinda Bell, 61 Read Street, Howlong, N.S.W., 2643, Ph (060) 265770 at a cost of \$55. In addition to these notes the Proceedings of the First International Cashmere Seminar 1985 are also available from the Association.

31. FURTHER INFORMATION

To avoid stress from bad weather plenty of shelter must be provided - either natural or man made. This is vital in high rainfall conditions. A number of cases of heavy losses have been recorded where shelter was not provided.

As has been mentioned earlier, goats are susceptible to stress from emotional and physical sources.

30. SHELTER

- chickens wire fixed vertically up 30-50% of the trunks. This protects enough bark to keep the tree alive.
 - wash the trunks with a water mixture of fresh cattle manure, provide fallen branches (note: sugar and manna gum are poisonous).
 - individual tree guards, fence off tree'd areas.

Goats eat tree bark (often at certain times of the year) and so can kill trees. High stocking rates and lack of alternative browse encourage goats to eat bark. Young stock either cutting teeth or bored will often "attack" trees. Various systems have been successfully used to control this habit:

29. TREE DAMAGE

On the brightener side, goats usually come home at night, coming back into the paddock the same way they went out. This is often ensured by having molasses blocks in their home paddock as "lollies".

End assemblies should be out of the box design since goats soon learn to walk up the angle variety.

Goats usually try to go under rather than over fences. The bottom wire should therefore be 50mm or less above the ground. Any goat which regularly goes through fences should be culled quickly - before it teaches others the same habit.

Goals require better fencing than most sheep. External fences of 7'-strand cyclone plus two plain wires are satisfactory. For lesser fences an electric "outrigger" wire is helpful. Internally, 3 live - 3 earth

28. FENCING

The Victorian Department of Agriculture has a set of Agnotes covering fibre goat management at a cost of \$13.

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